

**Garant**
**Adjustable hand reamer, Ø DC: 24mm**

**Order data**

Order number	160600 24
GTIN	4045197250933
Item class	110

**Description**
**Version:**

Large adjustment range. Fine adjustment using ring gauges or micrometers.  
Tools with taper lead; the flutes are relieved and cylindrically ground.

**Technical description**

Adjustment range Ø	24 - 27.5 mm
Nominal Ø D <sub>c</sub>	24 mm
Shank square □	12 mm
Flute length L <sub>c</sub>	82 mm
Overall length L	218 mm
Coating	uncoated
Tool material	HSS
Standard	Manufacturer's standard
Application for type of drilling	for through holes
Colour ring	without
Type of product	Phillips bit

**User data**

	Suitability	V <sub>c</sub>	ISO code
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Aluminium (short chipping)	suitable
Steel < 500 N/mm <sup>2</sup>	suitable
Steel < 750 N/mm <sup>2</sup>	suitable
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions
Oil	suitable
dry	suitable only under restricted conditions